

SAS Superstructure

Location: 04-SF-80-13.2 / 13.9 Client Name: CalTrans

Daily Diary Report by Bid Item

Contract No.: 04-0120F4

Diary #: 029 Const Calendar Day: 196 Date: 23-Mar-2010 Tuesday

Inspector Name: Daouk, Sami Title:

Inspection Type: Continuous

Shift Hours: 07:00 am 05:30 pm **Break**: 00:30 **Over Time**: 02:00

Federal ID: Location:

Reviewer: Wilcox, Jason Approved Date: 08-Apr-10 Status: Approved

Weather

Temperature 7 AM 12 PM 4PM

Precipitation Condition Sunny

Working Day ☐ If no, explain:

Diary:

OBG Bolting & Welding

ABF crews started at 7:00 AM. Crews had to work on 1 E - 2 welding the bottom of the lower plates , 2 E - 3 E cutting the back bar , welding the side walls (walls B & F) , & repair the top plates weld .

Rory, & Jeremy had to work on the bottom of the lower plates. Crews had to weld the back of the existing weld after removing the back bar. Crews had to set the Bug - O machine, test it on the track, heat the welding area, & calibrate the machine. Crews started at 7:10 AM. They were done at 10:00 AM. The motor for the Bug - O machine did not work properly. Crews had to change it. They were done at 10:40 AM.

Rory started the 1st pass for the bottom weld at 10:45 AM. Crews had to stop after welding 0.75 meter because of porosity . Crews had to grind the weld completely to remove the porosity, rework the welding system for the remaining of the day. No structural welding was performed on the bottom of the lower plates .

Songtao , & Jinquan had to work on $2\,E$ - $3\,E$ side walls . Crews had to grind , clean & weld after removing the back bars .

Songtao had to work on the North wall (Wall F) , Jinquan on the South wall (Wall B). Crews had to prepare their tools & equipment. They started at 7:20 AM. Jordan was on the site . He had to work with both crews . He had to help grinding the North weld , & cleaning the South side wall . Jim was on the site working with the welders .

Jinquan was done grinding at 11:15 AM. He left to help on the top work . Songtao was done grinding & preparing to UT the weld on the North walls at 1:30 PM.

After that, Songtao had to weld the South side wall. Songtao had to prepare his equipment. He started to weld at 2:00 PM. He was done at 5:00 PM.

Mitch , & Kenneth had to work on the top plates repairs . 27 locations have to be repaired , crews had to cut the weld , grind , & clean the designated areas , heat the welding areas . Crews had to work with Tom , Steven , Scott , Dan , & Rick on the top plates repairs . Crews started at 7:15 AM. They were done at 5:10 PM. Check Rick , Dan , & Scott reports for the repair details .

James, & Chun had to work on the top plates between 3 E - 4 E. Crews had to clean the edge & the surface area of the top plates. Gus & Lloyd had to work with all crews in all areas. Crews had to clean, grind, vacuum, get supply, & work with the inspectors.

In the afternoon, James & Jordan had to work on the butter pass between 3 E - 4 E.

Salvador, & Bryce had to work on 2 E - 3 E back bar in the middle section of the box girder. Crews had to cut the back bar using the plasma cutter for the 2nd day. They started on the 1st pass at

ddrRptbyBidItem

Page 1 of 2

Run date 21-Nov-14

04-0120F4

04-SF-80-13.2/13.9

Self-Anchored

Suspension Bridge

Time 3:41 PM

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Job Name: 04-0120F4 Inspector Name Daouk, Sami Diary #: 029 Date: 23-Mar-2010 Tuesday

7:10 AM. Crews were done at 5:10 PM.

Casey & Jose came to the site at 1:00 PM. Crews had to test 10% of the tensioned bolts on the cross beam (CB 1) middle & East walls , the North side wall between 1E - 2E, & the lower T beam stiffeners between 2E - 3E. Crews had to prepare the torque wrench . They started at 1:20 PM. Crews were done at 4:50 PM. They left at 5:00 PM.

On the CB 1 walls no bolt failed the test . On the North wall between 1 E - 2 E 10 bolts have to be changed due to over turning & failing the test . On the lower T beam stiffeners , few bolts need to be touched up & retested .

All crews had to wrap up their tools & equipment. Crews left at 5:20 PM.

04-0120F4	Bid Item:	E Line Lift 02 OBG Erect structural steel							
AMERICAN BRII	DGE/FLUOR, A	١J٧							
Labor									
Trade	Class		Name	RT Hrs	OT Hrs	DT Hrs	Total	Remarks	Dispute
Contractor:	AMERICAN BRI	DGE/F	LUOR, A JV						
Ironworker	APP		JOSE CORONA-MORALES	2.50	2.00	0.00	4.50		
Ironworker	APP		CASEY LUX	2.50	2.00	0.00	4.50		
Ironworker	JNM		SANGTAO HUANG	8.00	2.00	0.00	10.00		
Ironworker	JNM		SALVADOR SANDOVAL	8.00	2.00	0.00	10.00		
Ironworker	JNM		MITCHELL SITTINGER	8.00	2.00	0.00	10.00		
Ironworker	APP		LLOYD GLOVER	8.00	2.00	0.00	10.00		
Ironworker	APP		KENNETH CHAPTELL	8.00	2.00	0.00	10.00		
Ironworker	JNM		JORDAN HAZELAAR	8.00	2.00	0.00	10.00		
Ironworker	JNM		JINQUANG HA	8.00	2.00	0.00	10.00		
Ironworker	JNM		JAMES ZHEN	8.00	2.00	0.00	10.00		
Ironworker	APP		BRYCE HOWELL	8.00	2.00	0.00	10.00		
Ironworker	APP		GUS MAKRIS	8.00	2.00	0.00	10.00		
Ironworker	JNM		CHUN F	8.00	2.00	0.00	10.00		
Ironworker	FOR		RORY HOGAN	8.00	2.00	0.00	10.00		
Ironworker	APP		JEREMY DOLMAN	8.00	2.00	0.00	10.00		
Equipment								Rental Company	
Equipment	ID Descript	ion		RT Hrs	OT Hrs	ST Hrs	IT Hrs	Remarks	Dispute
Contractor:	AMERICAN BRI	DGE/F	LUOR, A JV						
2083	WELDING MACHINE, MILLER 250 AMP							No	
				2.00	2.00	0.00	0.00		
2082 WELDING M		IG MAC	CHINE, MILLER 250 AMP					No	
				2.00	2.00	0.00	0.00		
*E0010562	WELDING EQUIPMENT							No	
				8.00	2.00	0.00	0.00		

